



## User Instructions

Nothing replaces the realism of training with your rifle. Without altering the weight, feel or balance of your rifle, RifleBlok makes your rifle safe for training by preventing a live round from being chambered. The MagBlok inserts allow the bolt to fully function without locking to the rear on an empty magazine. This means realistic training regardless of which drills you are performing. RifleBlok gives you complete confidence knowing your rifle is safe when training! Please follow all safety guidelines when using RifleBlok. **WARNING- Firearms training is inherently dangerous. User assumes all risks and liabilities when using RifleBlok. BarrelBlok is not responsible for the unsafe or negligent use of RifleBlok. Treat all firearms as if they are loaded and keep firearms pointed in a safe direction at all times. All parties should wear eye protection when training with RifleBlok.**

### Insertion Instructions:

1. Make sure the rifle's magazine is removed and that all cartridges have been removed from the chamber. Visually and tactily ensure that the firearm is **SAFE** and **EMPTY**.
2. Make sure the RifleBlok you are inserting into the rifle is the **SAME** caliber as the rifle. The size of the RifleBlok is indicated on the side of the chamber plug. **WARNING- DO NOT use a RifleBlok that is NOT the same caliber as the rifle you are inserting it into. Using a RifleBlok that is not the same caliber as the rifle is dangerous.**
3. With the bolt locked in the open position, guide RifleBlok through the open ejection port, into the chamber and down the bore. Insert until the visual indicator protrudes from the muzzle. Pull the visual indicator until RifleBlok is seated in the chamber. Release the bolt forward and into battery. RifleBlok is now properly seated in the chamber. If you meet any resistance when inserting RifleBlok, **DO NOT** force it into the bore. First, try twisting RifleBlok in the same direction of the rifling in the bore as you insert it. If this does not work, simply use a piece of fine sandpaper and pull the entire length of the shaft through it several times until RifleBlok inserts all the way through the barrel and properly seats in the chamber.
4. Trim the tip of the visual indicator extending from the muzzle to the desired length. Ideally, you want 3-4" extending from the muzzle. Trimming can be done with a knife or a pair of snips.
5. Insert a MagBlok into each empty magazine. Make sure the channel is pointing up in the same direction as the opening in the top of the magazine. **DO NOT** use MagBlok without a properly installed RifleBlok.
6. Insert your magazine and pull on the charging handle several times to make sure everything is functional. You are now ready to train!

### Removal Instructions:

1. Remove magazine and lock the bolt to the rear.
2. Remove RifleBlok by pushing on it from the muzzle side until it slides into the ejection port. Carefully remove from the rifle.
3. Remove MagBlok from each magazine.
4. Your rifle is now ready to be loaded or stored.

**WARNING- The RifleBlok material is sensitive to HIGH HEAT. DO NOT insert RifleBlok into a barrel that is still hot. Wait for the barrel to cool down completely before inserting RifleBlok.**

**WARNING- When training with RifleBlok, exercise extreme caution to ensure that the tip does not cause injury to the eyes, face or any part of the body.**